

Concrete Polishing Steps

Grinding 2500 - 2800 RPM

- Step #1 30 grit metal (Start with 30 grit for large aggregate exposure finish)
- Step #2 70 grit metal (Start with 70 grit for medium aggregate exposure finish)
- Step #3 120 grit metal (Start with 120 grit for a salt and pepper finish)

Honing 3000 RPM

- Step #4 100 grit Calibra's (Ceramic)
- Step #5 Add Color if desired. (Recommend Ameripolish Surelock Dye)
- Step #6 220 grit Vharr's
- Step #7 Densify
- Step #9 400 grit Vharr's

Polishing Full RPM

- Step #10 800 grit Vharr's
- Step #11 1800 grit Vharr's
- Step #12 3500 grit Vharr's
- Step #13 Apply sealer/guard
- Step #14 Burnish